



# Environmental Sustainability Goals

2014 Environmental Goals <sup>1</sup>	2011 Progress Against Goals	Status
Recycle 50% of total Solid Waste generated each year.	Solid Waste recycle rate at Kester USA tracking per month due to the following projects: <ul style="list-style-type: none"> <li>• A Greener Solution Recycling Program<sup>2</sup>.</li> <li>• Pallet Recycling Program</li> </ul>	★
Reduce Water usage 5% below 2010 baseline levels by 2014.	Tracking the 2011 Water usage rates using the ITW Corporate Sustainability EHS Data Collection website.	▣
Reduce Carbon / Energy consumption by 5% below 2010 baseline levels by 2014.	Tracking Carbon / Energy consumption using the ITW Corporate Sustainability EHS Data Collection website.	▣
Green Products	In the process of establishing criteria for raw material preferences based on “Greener” solutions. Currently utilizing the selection process as the best known practice for future product development and raw material replacement.	▣
<b>Legend:</b> ★ Achieved      ▣ Partially Achieved      ○ Not Met		

**Notes:**

1. Based on 2010 Baseline Data reported to ITW Corporate Sustainability EHS Data Collection website.
2. A Greener Solution Recycling Program Sources: U.S. Environmental Protection Agency, International Aluminum Institute, National Association for PET Container Resources, Earth Works Group Recycler’s Handbook, and Waste Management.